Operating Instructions

GRAM PROCESS \cdot KPS Blast Chillers and Freezers





Туре

Part No.

S/N

Thank you for choosing a Gram product

This manual is divided into two major sections, a compulsory and a complementary section.

The compulsory section deals with details that you must know of in order to use the product. The complementary section gives advice about utilising our many extended functions. It should be stressed that no cabinet is completely maintenance-free, however the most typical issues can be prevented with correct use and maintenance.

Easy to operate, total control

The Gram KPS cabinets are blast chillers and freezers that fulfill all HACCP requirements for a cook-chill kitchen. The entire range of KPS cabinets utilise the same controller with short cut keys to make it easy to run your desired cycle. You can also customise your own blast chill or blast freeze programmes to enhance operational flexibility.

If you do experience operational difficulties a diagnostic error code will be shown on the display. The cause and remedy will be described within this manual.

All KPS cabinets utilise HFC-free insulation.

Support

If you do not find the information you need in this manual, our service department is ready to help you. Often issues can be readily solved over the telephone.

Contact information for the service department: – see backpage.

Attention

Please fill Type / Part No. / S/N (Serial no.) from the name plate of your cabinet into the three white boxes on the frontpage. See the paragraph "Service" for information about where the name plate is placed on your cabinet.



Gram products observe the RoHS Directive

1 July 2006 the EU-wide enforcement 2002/95/EF took effect. It concerns the RoHS directive (Restriction of Hazardous Substances Directive). The RoHS directive took effect on 1 July 2006, and is required to be enforced and become law in each member state of the EU. This directive restricts the use of six hazardous materials in the manufacture of various types of electronic and electrical equipment. The law commands manufacturers that earlier used these substances in their components to find alternatives.

The six banned substances are: lead, mercury, cadmium, hexavalent chromium, poly-brominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE). As a proof that Gram Commercial and our subsuppliers live up to the law our company has a RoHS declaration.

The CE mark

- certifies that a product has met EU consumer safety, health or environmental requirements.

Contents

Compulsory Part

Getting Started	4
Installation and preparation	6
Installation	6
Connecting the cabinet	7
Starting up	8
Language, date and time	8
Pre-cooling	9
Short cut keys	10
Maintenance	11
Cleaning	11
Defrosting water	11
Service	12

Quick Guide

(attachment to cover)

Further Information Complementary

Working cycles	14
Programming of user's cycles	14
Settings: Blast chill/freeze cycles, temperature controlled, time controlled	14
Memorise user's programmes	16
IFR cycle	17
Use of recommended programmes	18
Use of own programmes	19
Pre-cooling	19
Storing cycles	20
Error codes	22
Overview	22
Supplementary	24
Sterilisation programme	24
Printing of data	24
Alarms	25
Key lock	26
Service parameters	26
Inputs/Outputs	27
Disposal	28

Getting started

The following models are comprised in this manual:

General use of the cabinet.

- > KPS 20, 40, 60, 90, 120 and 180.
- > The models in this manual are all termed as "cabinets" although KPS 120 and 180 are rooms that you can walk into.
- Some functions or properties can deviate from cabinet to cabinet.
 Differences will be mentioned.



- > The KPS cabinet is <u>not</u> a storage cabinet. Therefore the cabinet does not defrost automatically. Use the appropriate short cut key to run a defrosting cycle, see paragraph "Short cut keys" or the **Quick Guide**.
- > After end of the blast chill or freezing cycle the system will automatically switch to the storage mode (+2°C at the end of the positive blast chill phase and -22°C at the end of the freezing phase). When the cabinet runs a storage cycle the display shows "cons".
- > To achieve an effective cooling cycle it is advisable to run a pre-cooling cycle prior to selecting any blast chill or freeze cycle.
- > It is important to insert the probe correctly. When running an IFR cycle the probe is inserted until the "disc" of the probe reaches the surface of the foodstuff. Concerning other cycles using the probe the needle is inserted until the point reaches the center of the foodstuff. See figure 1.

Composition of this manual.	Use of display images.
> This manual is divided into the following two parts:	 This manual will refer to display text using images as in the example below:

Compulsory part (page 4 - 13) Complementary part (page 14 - 27)

- > The compulsory part deals with basic functions. Knowledge of these is required for correct use of the cabinet.
- > The complementary part deals with extra functions, including use of recommended programmes and storage and use of user's programmes.
- In addition the manual has a Quick Guide which offers an overview of the most common functions and how to use them.



> The control panel is equipped with a display and keys which are positioned under the display:



> Check the Quick Guide for an explanation of the 5 short cut keys and for further information regarding correct use of these keys.

Installation and preparation

Installation

Correct installation of the cabinet before usage.

Installation continued.

- > To ensure reliable operation make sure the following is observed:
- > The cabinet must be located in a dry and ventilated room.
- > The cabinet is designed to operate in ambient temperatures of up to +30°C. Avoid location in direct sunlight or near any heat sources, i.e. an oven.
- > The cabinet can be placed directly against a wall. However, the KPS 20 and 40 must be located with a distance of minimum 100 mm to the wall behind the cabinet and at least 50 mm space above the cabinet is required.
- For versions with legs, use the screws on the legs to make sure that the cabinet stands level and upright.
- Before usage, clean the cabinet with a mild soapy solution and dry thoroughly.
- If the cabinet has been transported in horizontal position it must stand upright at least 2 hours before it is started to allow the oil from the compressor to run back.
 This only concerns the KPS 20 and 40 as well as KPS 60 cabinets with built-in compressors.

- The cabinet must not be located in a chloride/ acid-containing environment (swimming-bath etc.) due to risk of corrosion.
- The KPS 20, 40 and 90 are delivered with height adjustable legs and with doors with removable sealing strips. The KPS 40 is also delivered with reversible door.



KPS 20/40

	Connecting the cabinet		
	Read the text below thoroughly before electrical connection.		Connecting the cabinet - continued.
>	The KPS 40, 60, 90, 120 and 180 must be connected by an authorized electrician.	4	Do not use the cabinet before all shieldings have been mounted to prevent access to live or rotating machine parts.
>	The KPS 20 can be connected by the user himself.		Do not use the cabinet, if the wire has been damaged. In this case the cabinet must be examined by a service electrician from Gram Commercial or an authorised refrigeration company with knowledge of Gram's products.
>	press to turn on the cabinet.	!	The cabinet must not be used outdoor. All earthing requirements stipulated by the local electricity authorities must be observed. The cabinet plug and wall socket should then
>	If there is a power failure the controller will remember the settings. When the power returns the cabinet will continue in the programme settings prior to the power failure.		give correct earthing. If necessary, contact an electrician.

As regards the **KPS 60**, **90**, **120** and **180** defrost water must be led to an external drain. See page 11.

The **KPS 20** and **40** are equipped with a water tray which at point of delivery is placed inside the cabinet. The user must place the tray under the cabinet when the cabinet is installed. The tray must be emptied when needed. Alternatively, these cabinets can be connected to an external drain.



COMPULSORY PART

Note: xx °C = Current temperature

Page 8



The main menu display now shows:

Room xx °C Menu Now the desired programme must be run. See **Quick Guide**.

Unfold the Quick Guide for further information.

The short cut keys can only be activated from the main menu, see main menu display opposite.

	Short cut keys	
	5 keys also serve as short cuts. To activate a short cut, press the key for 5 seconds.	
~ ~	Activates a defrosting cycle. If defrosting is not necessary the cycle will not be activated.	Unfold the Quick Guide for further information. The short cut keys can only be activated from the main menu: Room xx °C Menu
>	Activates a blast freezing Cycle (Quick negative chill key).	
>	Activates a blast chill cycle	
>	Activates a pre-cooling cycle. Also when pressed once it will repeat the last ran cycle.	

Maintenance

	Cleaning		Defrosting water
	If cleaning is insufficient, the cabinet may not work efficiently or it may cause malfunctions.		As a KPS cabinet does not re-evaporate defrosting water the following should be noticed:
>	Before cleaning isolate the cabinet from the electrical supply.	>	The KPS 60, 90, 120 and 180 must be led to an external drain.
>	The cabinet should be cleaned internally with a mild soap solution at suitable intervals.	>	The KPS 20 and 40 : A defrost water tray is placed under the cabinet to collect defrost water. The tray must
>	For the external maintenance use stainless steel polish.		Alternatively, these cabinets can also be connected to an external drain.

- > The compressor compartment and in particular the condenser (cabinet with built-in compressor) must be kept free from dust and dirt. This is best done with a vacuum cleaner and a stiff brush.
- > For information of cleaning of the defrost water tray see the opposite paragraph "Defrosting water".

> Defrosting:

A KPS cabinet does not defrost automatically. Typically it is not necessary to defrost. However, if it turns out to be necessary please see the **Quick Guide** for guidance.

Cleansing agents containing chlorine or compounds of chlorine as well as other corrosive means, **must not be used**, as they might cause corrosion to the stainless panels of the cabinet and the evaporator system.

Do not flush water directly on the cabinet or inside the cabinet as this may cause short-circuits in the electrical system. It is recommended to keep record of the cleaning of the condensator in the cleaning plan. This is relevant to KPS 20 as well as KPS 40 and 60 with built-in compressor.

COMPULSORY PART

Page 11

Service

The refrigeration system and the hermetically sealed compressor need no inspection, only cleaning.

- If refrigeration fails, first investigate whether the unit has been unintentionally disconnected or switched off at the socket, or whether a fuse has blown.
- > If it is not possible to find the cause of the refrigeration failure, please contact Gram's technical department.
- KPS 20 and 40: When contacting us please tell us the name and serial number (S/N) of the cabinet. This information is stated on the name plate, see illustrations opposite.
- When removing covers to gain access to electrical parts either remove the lead from the wall socket, or switch it off at the wall socket.



It is **not** sufficient only to switch off with at the cabinet only.

Service - continued.



COMPULSORY PART



Page 13

COMPULSORY PART

Working cycles

Programming of user's cycles

How to do your own user programmes.

How to do your own user programmes - continued.

Esc

Esc

and the display shows:

until the display shows:

J.

to access settings on

↑

Ť

Program

Manual

MENU

Press

Press

3 Press

1

> If you want to do your own user cycle, select one of the following three types of cycles:

Soft positive cycle: Minimum room temperature of -5°C and a miminim core temperature of +3°C.

Negative cycle: Minimum room temperature of -25°C and a minimum core temperature of -18°C.

Hard positive cycle: 60% of the time at a minimum room temperature of -25°C. The remaining time at a

>



COMPLEMENTARY USE



Page 15

COMPLEMENTARY USE

Memorise user's programmes

User's programmes can be memorised.

- After programming a user's cycle (see page 14-15) it can be memorised. Do as follows:
- Keep pressed for 5 seconds and the display will show the first available position.
- > Available positions are showed with ------ in the display. Example:

Program 02 ----

- Press and to select desired position.
- If the position is not available programme data is shown in the bottom line of the display.
- Press to confirm the chosen position. Leave the menu and the display shows:



 Type in the name of the programme, which is to be memorised using

to scroll through the letters and numbers.

Press to confirm and move on to the next character.



	Na	ame	
Ъ	Esc	\downarrow	Ŷ

Press STOP to immediately activate the selected cycle.

Please, note that memorised programmes can be overwritten.

	IFR cycle		
	IFR automatically adapts the cycle to the food item's characteristics. IFR minimises frost on the food surface.		
>	Insert the probe correctly into the foodstuff (see illustration page 4) and activate an IFR cycle. The temperatures are then monitored in 3 places; the core, the product	!	From the main menu it is also possible immediately to start an IFR cycle. Simply press for 5 secs. and the cycle will start immediately. See Quick Guide .

In this way surface frost that can be damaging to the foodstuff can be minimised.

surface and the air temperature around the surface of the food.

- > The function is usable only when blast chilling (not blast freezing) and where the probe can be used correctly.
- > Press and the display will now show:



> Press start the IFR cycle.

Programmes

Use of recommended programmes

It is possible to choose between recommended programmes, which are pre-set programmes, which cannot be changed.

MENU > Press to select the desired preset programme. The display shows:



Press and the display shows:

	ME	EAT	
Ъ	Esc	\downarrow	1

Use of recommended programmes continued.





to select the desired programme, 21 - 29.

START > Press **STOP** to start the selected cycle.

Prog	Name	Time/core	Hard	Storage temperature	Time
21	MEAT	Core (probe)	Yes	+2°C	120 min.
22	DAIRY	Time	No	+2°C	90 min.
23	PIE	Time	No	+2°C	90 min.
24	STEW	Time	No	+2°C	90 min.
25	FISH	Time	Yes	+2°C	90 min.
26	POULTRY	Time	Yes	+2°C	90 min.
27	VEGETABLES	Time	No	+2°C	90 min.
28	FREEZING TEMP	Core (probe)	Yes	-22°C	240 min.
29	FREEZING TIME	Time	Yes	-22°C	240 min.



	Storing cycles		
	The cabinet can run a storing cycle for a short period.	Storing cycles - continued.	
>	To set the storing temperature follow the instructions below:	 To set a negative storing temperature, press, vitil display shows: 	
	Press to select the desired menu.	Minus Ok No	
>	Use \square and \square until the display shows:	 Press to confirm your choice. The display now shows: 	
	Store ↓ Esc ↓ ↑	Set Point ↓ Esc ↓ ↑	
>	Press to confirm your choice.	 Press and A to change setpoint for the room temperature. 	
>	To set a positive storing temperature press, until the display shows:	> Press to confirm your choice.	
	Plus Ok No		



> The display shows:



Press store
 to start the storing cycle.

We recommend that you do not use the product range for storing cycles, as the cabinets are not equipped with an automatic defrosting function.

Error codes

Overview

If the cabinet has a defect or operating troubles occur, the display will typically show an error code.

In the table below you can get information about the error and how to correct it.

Error code	Cause	How to correct the fault
ALL High Press	High pressure switch activated.	• The blast chiller is located too close to the wall behind (see installation).
		Ask Grams Service department for skilled assistance.
ALL Room Sensor	Room probe defect.	Qualified technician required. Replacement of room sensor.
ALL Evap Sensor	Evaporator probe defect.	• The problem may be a frosted evaporator.
		 Ask Gram Service department for skilled assistance.
ALL Cond Sensor	Condensator probe defect.	Qualified technician required
	built-in compressors)	Replacement of the condensator probe.
ALL Probe	Needle probe defect.	Qualified technician required.
		Replacement of the needle probe.
ALL Insert Probe	Needle probe not correctly inserted in the food stuff although a needle probe cycle is running. The cycle will automatically change to a time- controlled cycle.	 Insert needle or ignore the error code. IMPORTANT: If the needle is not used at Quick-guide programmes, it must be heated before restart of the programme to avoid that the process starts in storing cycle (cons.)
High T Room	The room temperature is / has been higher than the set point, plus 10°C (in storing programme) Example: The set point is set to +2°C. The upper alarm threshold will in this case be +12°C.	• Qualified technician required.

Overview error codes - continued.	

Error code	Cause	How to correct the fault
Low T Room	The room temperature is / has been below the set point, less 10°C (storing cycle). Example: The set point has been set to +2°C. The lower alarm threshold will then be -8°C.	Qualified technician required.
ALL BlackOut	The power supply has been disconnected.	• When power is restored, you can see under ALARM how long this blackout has lasted, and what the maximum temperature has been
ALL Door Open	Room door is open. Door micro faulty.	 Close the door. If the error code is still shown in the display after the door has been closed, a qualified technician is required.

See contact information to Gram's Service department on the back of this user manual.

Supplementary



	Alarms		
	The control memorises all alarms.	Alarms - continued.	
> > >	To gain access to the mode for displaying alarms press M_{ENU} and use and to display: $1 \\ m_{e}$ and to display: $1 \\ m_{e}$ m_{e}	 If the alarm is still in progress the display shows: "Present". Example: A05 Room Sensor I Gang 16:30 10/02/09 Press again for further information of how to solve an error. Example: A05 Room Sensor Call Service Use the keys of and of to display all the memorised alarms. Press several times to return to the main menu. Alarm information: Alarm information: Alarm number, i.e. A05 is the 5th and the latest alarm and in the example it concerns a room sensor error. Bom Sensor = Error type, in this example a room sensor error. S = Alarm stat. 	
		 E = Alarm stop. Present = Alarm is still in progress. See page 22 for an overview of error codes, cause and how to remedy. 	

Page 25

	Key lock	S	Service parameters
	The keys can be locked and in this way secured against unauthorized use of the blast chiller/freezer.	S	ervice parameters show the basic ettings in concert with Gram.
>	Go to the main menu (please, see the Quick Guide for guidance).	T C te	he service parameter area of the ontroller is reserved for the service echnician. Therefore the area is
>	Press \square and \square at the same time, and a signal is given.	p ir ir o	rotected with a password. Changes in the parameters will directly offluence the operation and functions f the cabinet.
>	Then press \square and \square at the same time for 5 seconds, until an "S" is shown in the upper right corner. The keys are	T	he service parameters display looks s follows:
	now locked.		Service

 $\nabla_{\text{and}} \Delta$

Service			
جا	Esc	t	1

To unlock the keys press

the display.

for 5 seconds. The "S" will disappear from

	Inputs/Outputs	
	In this menu the input and output values can be read, i.e. the present sensor temperature and the relay state.	Inputs/Outputs - continued.
>	Press \square and use \square and \square to display:	> Use the keys \bigtriangledown and \bigtriangleup to scroll the data.
	Inputs/Outputs ↓ Esc ↓ ↑	> Press several times to exit.

Press to check the values shown in the table below.

Display	Description
Room -6°C Probe 15°C	Room and needle temperature values
Food 6°C External -3°C	"Internal" temperature on the surface of the foodstuff. "External" temperature around the foodstuff.
Evap10°C Cond. 21°C	Evaporator and condenser temperature values. If the cabinet has a remote compressor, "Cond." setting will be "Disab".
C D FE FC L R A 1 0 0 1 1 0 0	$ 1 = \text{Relay activated} \\ 0 = \text{Relay de-activated} \\ C = \text{Compressor} \\ D = \text{Defrost} \\ FE = \text{Evaporator fan} \\ FC = \text{Condenser fan} \\ L = \text{Sterilisation equipment} \\ R = \text{Frame/Floor heating} \\ A = \text{Alarm} $
DI1 DI2 FAN 0 1 80	Digital inputs state and fan speed of the evaporator DI1 = Inputs door switch DI2 = Inputs high pressure safety Fan = Evaporator fan speed

This menu is suitable for fault analysis.

Disposal

The below only concerns the United Kingdom.

- > Disposal of an old cabinet is only available when we are delivering a new one at the same time. Cabinets must be fully defrosted and emptied prior to collection.
- > Gram recognises that our products for the catering market are considered as WEEE when they become obsolete (excl. Coldrooms). To ensure that Gram's responsibilities are handled correctly and environmentally friendly, we are signed up the largest Business to Business compliance scheme in the UK – B2B Compliance http://www.b2bcompliance.org.uk/"
- B2B Compliance will on our behalf deal with all areas of our responsibilities when collecting and disposing of equipment which fall under the UK WEEE regulations.
 B2B Compliance can be contacted on telephone number 01691 676124".

Technical and spares department

Technical spare parts support and advice are available Monday to Friday 9am - 5pm.

Please find contact numbers below:

Main Office:	01322 616900
Technical Support:	01322 616915
Spares:	01322 616910
Main Fax:	01322 616901
Spares Fax:	01322 616911

Control panel with buttons and display

Access to main menu: Press

several times until the main menu is displayed.

At the end of every cycle the cabinet will give an acoustic signal and automatically switch to storage mode. The default storage temperature is $+2^{\circ}C$ for blast chilling and $-22^{\circ}C$ for blast freezing.

Using the Probe: When using the temperature probe and short cut buttons for chill or freeze the cycle will be controlled by the core temperature. **If the probe is not used:** A) The chill/freeze cycle will automatically be controlled by time or B) If the probe is colder than the desired temperature the cabinet will start a storing cycle (display shows -Store).

To remedy this press START/STOP to interrupt the cycle. Then heat the probe using warm water. The chill/freezer cycle is now ready for use. The desired cycle is then activated.

Parameters for blast chilling without use of probe: -5°C room temperature, 100% fan speed and 90 minutes duration.

Parameters for blast freezing without use of probe: -25°C room temperature, 100% fan speed and 240 minutes duration.

Better food without the stress

With flexible blast chilling and freezing solutions cook-chill can introduce significant savings. Working time, food weight loss and wastage can be greatly reduced. Production can be increased without hiring extra staff or enlarging your kitchen facility. Using these processes can radically reduce stress levels at peak service periods and cut anti-social working hours due to easy to operate controls and monitoring systems.

The KPS family

The KPS cabinet range from Gram have been designed to fully meet all the legal chilling time requirements of any cook-chill operation.

Capacities of the blast chillers (C-models) range from 20 to 180 kg in 90 min., blast freezers (S-models) from 12 to 180 kg in 240 min. Depending on the model the cabinets are available with a built-in compressor or prepared for remote compressor. Some models offer both options.

The KPS cabinets are not suitable for continuous refrigerated storage as they are not equipped with an automatic defrosting system.

Blast chill +70°/+3°C

Only fast, controlled reduction of the core temperature of a cooked food item makes it possible to preserve both natural goodness and prevent the accelerated growth of harmful bacteria at temperatures between $+60^{\circ}$ C and $+10^{\circ}$ C.

Gram blast chillers bring food items through this high risk temperature range as fast as possible. The core temperature will reach +3°C in 90 minutes, helping to preserve natural vitamins and maintain the appearance and taste of the food.

Blast freezing +70°/-18°C

If the food item is to be stored for a longer period of time it must be shock frozen to a minimum of -18° C. Using commercial blast freezers from Gram a core temperature of -18° C is reached within HACCP requirements of 4 hours. Blast freezing will preserve the quality of the food item and all unprocessed raw materials, semi-processed or cooked food can be frozen to achieve the optimum product when defrosted or regenerated.

United Kingdom

Gram (UK) Ltd. 2 The Technology Centre London Road Swanley GB-Kent BR8 7AG Main Office: 01322 616900 Technical Support: 01322 616915 Spares: 01322 616911 Main Fax: 01322 616901 Spares Fax: 01322 616911

e-mail: info@gramuk.co.uk

Denmark

Head Office: Gram Commercial A/S Aage Grams Vej 1 DK-6500 Vojens Tel. +45 73 20 12 20 Fax: +45 73 20 12 01 e-mail: info@gram-commercial.com

www.gram-commercial.com

Facts about us

Gram Commercial A/S develops and produces refrigerators and freezers for commercial kitchens. With our head office in Vojens, Denmark, we are part of the Japanese owned Hoshizaki Group, a global supplier of equipment for professional kitchens. With an extensive sales and service network around the world, we provide expert local service to our customers wherever you are.

Mixed Sources Product group from well-managed forests and other controlled source www.fsc.org_Certno.SW-COC-00353